

Low Voltage  
Battery



High Voltage  
Battery



Electric  
Drive



High Voltage  
Junction Box



High Voltage  
Cable



Compressed  
Air Tank



HV / LV  
Disable



Emergency  
Exit



Break Glass  
Exit



24v Battery  
Disconnect



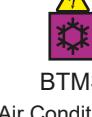
Emergency  
Stop Switch



Door Control



Electric Air  
Compressor



BTMS  
Air Conditioning



High Voltage  
Electrics



High Pressure  
Gas Struts



Lifting Point



Auto Fire  
Suppression

## 1. Propulsion Identification



Li-Ion / LFP Battery - Electric bus with optional overhead pantograph charging.

## CAUTION:

Lack of noise does not mean vehicle is off:  
Silent movement or instant restart capability exists until vehicle is fully shut down

## Model Identification:

If present, the manufacturer logo is displayed at centre of the front of the bus. The rear panel may show the model name.

**Enviro200EV**  
**Enviro200EV**

## 2. Immobilisation / Stabilisation / Lifting



Suspension  
Controls



Front  
Kneel

Suspension height controls on driver's console.

## WARNING:

In the event of electrical failure, the Electronic Parking Brake will not respond and wheel chocks  
MUST be used to prevent runaway.



## 3. Disable Direct Hazards

## Safe Vehicle Shutdown Procedure

1



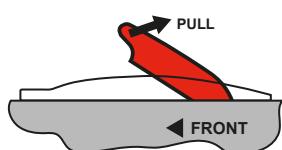
SELECT NEUTRAL



2



APPLY PARK BRAKE



3



TURN OFF  
IGNITION



4



TURN OFF  
MASTER  
SWITCH



To confirm when vehicle is powered fully off:

- No illumination on instrument cluster and No lights on master or Ignition switches



## Drive System HV Isolation

## Emergency Stop Switches

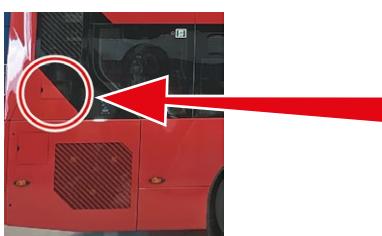
Safety Isolation:  
Lock out all  
electrical systems



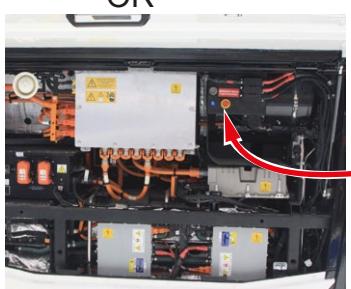
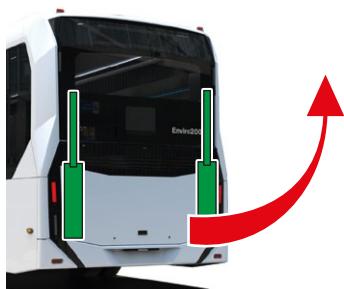
Secure with a padlock.



OR



OR



## 4. Access to the Occupants



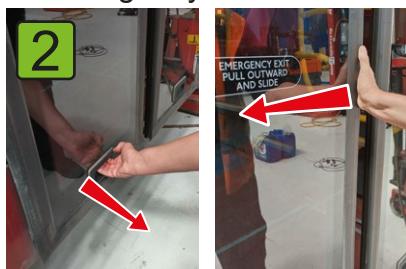
Escape Glass in side elevation windows

**1** To open the doors from outside, push the emergency button.

To open the doors from inside, push the emergency button located near the top edge of the doors.

Lift the flap and push the button to release the doors.

If the doors do not operate they can be pushed open manually.



**2** Centre / Exit doors:  
Pull the door outwards using the handle at the bottom then Slide the doors open.



**3** Front/entrance doors:  
Push the outer edge inwards, then pivot the door into the bus.



External Emergency Exit Button



Internal Emergency Exit Button

## 5. Stored Energy / Gases



750V Li-Ion



Do not cut **orange cables** or open high voltage enclosures.

All High Voltage cables have **orange** insulation

Coolant is **BLUE**

Ethylene Glycol  
Hazards: H302, H373



Refrigerant.  
HFO-R407C

Contact with liquid or refrigerated gas can cause cold burns and frostbite.

## 6. In Case of Fire



Do not spray water directly into the Drive Bay.

Battery Product identification:

Lithium iron phosphate (LFP) Battery Packs

Chemical Class:

ADR Class 9 – miscellaneous dangerous goods.



**DO NOT USE WATER ON BATTERY FIRES:**

C02, metal fire-ex powder or dry powder fire extinguishers are acceptable.

**⚠️ WARNING:** Do not submerge vehicle to extinguish fire.



Thermal Fire  
Detection Recommended

Auto fire suppression in drive bay.

**⚠️ Battery Re-Ignition**

Where a battery fire is experienced or suspected, monitor for at least 48 hours with thermal fire detection equipment.

## 7. In Case of Submersion

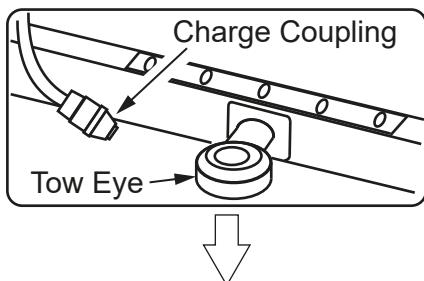
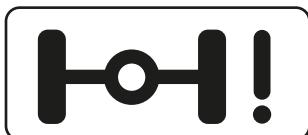


Isolate HV

As for **Section 3 - Disable direct hazards.**

Follow safety routines once out of water.

## 8. Towing / Recovery



Open panel and lift out and away from the clips

**CHOCK WHEELS BEFORE PROCEEDING****WARNING:**

In this condition the brakes are completely inoperative.  
Wheels **MUST** be chocked.

## 9. Contact Information

**Alexander Dennis**

Contact details for more information

✉ email: [info@alexander-dennis.com](mailto:info@alexander-dennis.com)**Alexander Dennis**

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Telephone: + 44 (0)1483 571271

**Alexander Dennis**

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Central Park, Larbert

FK5 4RU. United Kingdom

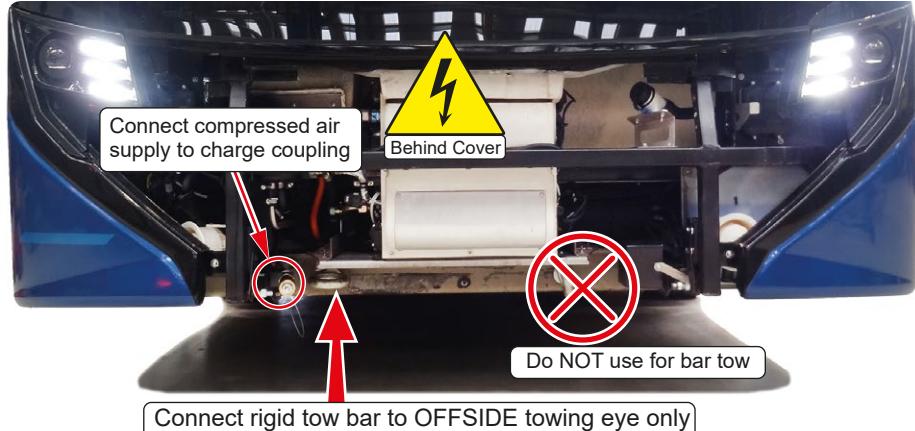
Telephone: +44 (0) 845 358 9988

Ensure vehicle is in neutral then isolated.  
Apply wheel chocks to prevent movement.  
Wind off park brake actuators to release park brake.

Remove half-shafts or drive shaft when towing.  
or  
Elevate and support drive axle.

Connect tow bar to OFFSIDE towing eye only.  
or  
Use A-frame on both towing points at front.

Connect air to Charge Coupling if necessary

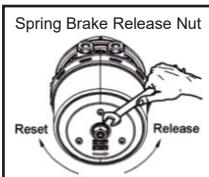
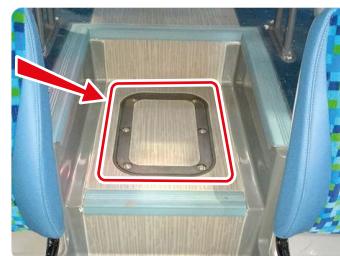


**For rigid bar towing, only the OFFSIDE eye must be used, as indicated, to prevent damage to the front components.**

**The vehicle may be towed using both front towing points and an A-Frame.**

**MANUAL PARK BRAKE RELEASE**

Access to the drive axle actuators is via an access panel on the floor between the rear seats over the rear axle.



24MM

Use a 24mm spanner to wind the actuators off to release the brakes.  
When the vehicle is towed, the rear half-shafts must be removed to prevent damage to the axle or drive motor. Alternatively the propshaft may be removed or the rear axle lifted off the road